

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Canceled)
2. (Canceled)
3. (Canceled)
4. (Canceled)
5. (Canceled)
6. (Canceled)
7. (Canceled)
8. (Canceled)
9. (Canceled)
10. (Canceled)
11. (Canceled)
12. (Canceled)

13. (Canceled)

14. (Canceled)

15. (Canceled)

16. (Canceled)

17. (Canceled)

18. (Canceled)

19. (Canceled)

20. (Canceled)

21. (Currently amended) A method for forming a seam for ductwork having a male end portion integrally formed at a distal end of a duct wall, said method comprising the steps of:

integrally forming a female end portion at another distal end of said duct wall;  
integrally forming said female end portion includes bending a first fold beginning at a break point of said duct wall to extend at a hemmed angle towards an interior of said ductwork~~[[,]]~~ and bending a second fold back upon said first fold to extend substantially adjacent to said break point to form a hemmed ridge interior of said ductwork, bending a third fold beginning substantially adjacent said break point and extending substantially parallel to said duct wall, and bending a fourth fold back ~~against~~ adjacent said third fold to define a female groove for accommodating said male end portion therein; ~~[[and]]~~

integrally forming a sealing fold at a distal end of said fourth fold; and  
bending said sealing fold ~~[[to be]]~~ transverse to said female groove prior to said male portion being inserted into said female groove.

22. (New) A method for forming a seam for ductwork having a male end portion integrally formed at a distal end of a duct wall, said method comprising the steps of:

integrally forming a female end portion at another distal end of said duct wall;  
integrally forming said female end portion includes bending a first fold beginning at a break point of said duct wall to extend at a hemmed angle towards an interior of said ductwork, bending a second fold back upon said first fold to extend substantially adjacent to said break point, bending a third fold beginning substantially adjacent said break point and extending substantially parallel to said duct wall, and bending a fourth fold back against said third fold to define a female groove for accommodating said male end portion therein;  
integrally forming a sealing fold at a distal end of said fourth fold; and  
bending said sealing fold transverse to and at least partially overlapping said female groove prior to said male portion being inserted into said female groove.